XSA SILVER ANODIZED / 2100 LG

Version Number 1.0 Revision Date 07/30/2018 Page 1 of 17 Print Date 07/31/2018

SAFETY DATA SHEET

XSA SILVER ANODIZED / 2100 LG

Section 1. Identification	on	
GHS product identifier Chemical name CAS number Other means of identification Product type	:	XSA SILVER ANODIZED / 2100 LG Mixture Mixture CC10283066 solid
<u>Relevant identified uses of the subs</u> Product use	tance :	e or mixture and uses advised against Industrial applications. Plastics.
Supplier's details	:	POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012
		1 (440) 930-1000 or 1 (866) POLYONE
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.
GHS label elements		
Signal word	:	No signal word.
		1/17

XSA SILVER ANODIZED / 2100 LG

Version Number 1.0 Revision Date 07/30/2018 Page 2 of 17 Print Date 07/31/2018

Hazard statements

No known significant effects or critical hazards.

Precautionary statements

General	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.

Section 3. Composition/information on ingredients

:

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	CC10283066

CAS number/other identifiers

Ingredient name	%	CAS number
2-Propenenitrile, polymer with Ethenylbenzene	50 - 75	9003-54-7
2-(2-Hydroxy-5-tert-octylphenyl)benzotriazole	10 - 25	3147-75-9
Carbon black	0 - 0.3	1333-86-4
Styrene	0 - 0.3	100-42-5

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures



XSA SILVER ANODIZED / 2100 LG

Version Number 1.0 Revision Date 07/30/2018

Page 3 of 17 Print Date 07/31/2018

Description of necessary first aid measures

Eye contact	:	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	:	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	:	Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.
0		-

Over-exposure signs/symptoms

Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	:	No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training.

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XSA SILVER ANODIZED / 2100 LG

Version Number 1.0 Revision Date 07/30/2018 Page 4 of 17 Print Date 07/31/2018

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO_2 . None known.
Specific hazards arising from the chemical	:	No specific fire or explosion hazard.
Hazardous thermal decomposition products	:	Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For omorgonal responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for contain	nent a	nd cleaning up
Small spill	:	Move containers from spill area. Vacuum or sweep up material and

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XSA SILVER ANODIZED / 2100 LG

Version Number 1.0 Revision Date 07/30/2018 Page 5 of 17 Print Date 07/31/2018

Large spill

place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.

Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

:

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits	
Carbon black	OSHA PEL 1989 (1989-03-01) TWA 3.5 mg/m3 OSHA PEL (1993-06-30) TWA 3.5 mg/m3 NIOSH REL (1994-06-01) TWA 3.5 mg/m3 TWA 0.1 mgPAH/m ³	



XSA SILVER ANODIZED / 2100 LG

Version Number 1.0 Revision Date 07/30/2018

	ACGIH TLV (2010-12-06) TWA 3 mg/m3 Form: Inhalable fraction
Styrene	OSHA PEL 1989 (1989-03-01) TWA 215 mg/m3 50 ppm STEL 425 mg/m3 100 ppm OSHA PEL Z2 (1993-06-30) TWA 100 ppm CEIL 200 ppm CEIL 600 ppm NIOSH REL (1994-06-01) TWA 215 mg/m3 50 ppm STEL 425 mg/m3 100 ppm ACGIH TLV (1997-05-21) TWA 85 mg/m3 20 ppm STEL 170 mg/m3 40 ppm
2-(2-Hydroxy-5-tert- octylphenyl)benzotriazole	None.
2-Propenenitrile, polymer with Ethenylbenzene	None.
Appropriate engineering controls Environmental exposure controls	 Good general ventilation should be sufficient to control worker exposure to airborne contaminants. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures	
Hygiene measures Eye/face protection	 Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. Safety eyewear complying with an approved standard should be used
Skin protection	when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.



XSA SILVER ANODIZED / 2100 LG

Version Number 1.0	Page 7 of 17
Revision Date 07/30/2018	Print Date 07/31/2018

Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state	:	solid [Pellets.]
Color		GREY
Odor		Faint odor.
Odor threshold	:	Not available.
0		Not available.
pH Melting point		Not available.
	:	Not available.
Boiling point		Not available.
Flash point	•	
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not available.
(flammable) limits		Upper: Not available.
Vapor pressure	:	Not available.
Vapor density	:	Not available.
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	insoluble in water.
Partition coefficient: n-	:	Not available.
octanol/water		
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
SADT	:	Not available.

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XSA SILVER ANODIZED / 2100 LG

Version Number 1.0 Revision Date 07/30/2018 Page 8 of 17 Print Date 07/31/2018

Viscosity

Dynamic: Not available. **Kinematic:** Not available.

Section 10. Stability and reactivity

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Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Keep away from strong acids. Oxidizer.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure			
Carbon black	Carbon black						
	LD50 Oral	Rat	15,400 mg/kg	-			
Remarks - Inhalation:	No applicable toxic	city data					
Remarks - Dermal:	No applicable toxic	city data					
Styrene							
	LD50 Oral	Rat	2,650 mg/kg	-			
	LC50 Inhalation	Rat	2,770 ppm	4 h			
	LC50 Inhalation	Rat	11.8 Mg/l	4 h			
Remarks - Dermal:	No applicable toxic	No applicable toxicity data					
2-(2-Hydroxy-5-tert-octylphen	yl)benzotriazole						
	LD50 Oral	Rat	1,000 mg/kg	-			
Remarks - Inhalation:	No applicable toxic	No applicable toxicity data					
Remarks - Dermal:	No applicable toxicity data						
2-Propenenitrile, polymer with Ethenylbenzene							
	LD50 Oral	Rat	1,800 mg/kg	-			
Remarks - Inhalation:	No applicable toxicity data						



XSA SILVER ANODIZED / 2100 LG

Version Number 1.0 Revision Date 07/30/2018

Page 9 of 17 Print Date 07/31/2018

 Remarks - Dermal:
 No applicable toxicity data

 Conclusion/Summary
 :
 Mixture.Not fully tested.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Styrene	Eyes - Mild	Human			-
	irritant				
	Skin - Mild	Rabbit			-
	irritant				
	Skin -	Rabbit			-
	Moderate				
	irritant	D 111			
	Eyes - Severe	Rabbit			-
	irritant	D 111		241	
	Eyes -	Rabbit		24 hrs	-
	Moderate				
~	irritant				
Conclusion/Summary					
Skin		ixture.Not fu			
Eyes		ixture.Not fu			
Respiratory	: M	ixture.Not fu	lly tested.		
<u>Sensitization</u> Conclusion/Summary Skin Bogningtony		ixture.Not fu			
Respiratory	: M	ixture.Not fu	lly tested.		
Mutagenicity					
Conclusion/Summary	: M	ixture.Not fu	lly tested.		
Carcinogenicity					
Conclusion/Summary	: M	ixture.Not fu	lly tested.		
Classification	OCILA	IADO	NTD		
Product/ingredient name	OSHA	IARC	NTP		
Carbon black		2B			
Styrene		2B			
2-Propenenitrile, polymer with Ethenylbenzene		3			

Reproductive toxicity

<u>PolyOne</u>

XSA SILVER ANODIZED / 2100 LG

Version Number 1.0 Revision Date 07/30/2018 Page 10 of 17 Print Date 07/31/2018

Conclusion/Summary	:	Mixture.Not fully tested.
<u>Teratogenicity</u>		
Conclusion/Summary	:	Mixture.Not fully tested.
Specific target organ toxicity (single) Not available.	e exp	<u>oosure)</u>
Specific target organ toxicity (repeated on the second sec	ated (<u>exposure)</u>
Aspiration hazard Not available.		
Information on likely routes of exposure	:	Not available.
Potential acute health effects		
Eye contact Inhalation Skin contact Ingestion	::	No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.
Symptoms related to the physical, c	hemi	ical and toxicological characteristics
Eye contact Inhalation Skin contact Ingestion	::	No specific data. No specific data. No specific data. No specific data.
Delayed and immediate effects as w	ell as	s chronic effects from short and long-term exposure
Short term exposure		
Potential immediate effects Potential delayed effects	:	Not available. Not available.
Long term exposure		
Potential immediate effects Potential delayed effects	:	Not available. Not available.
Potential chronic health effects		



XSA SILVER ANODIZED / 2100 LG

Version Number 1.0 Revision Date 07/30/2018 Page 11 of 17 Print Date 07/31/2018

Conclusion/Summary

General Carcinogenicity Mutagenicity Teratogenicity Developmental effects Fertility effects

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure				
Carbon black							
Remarks - Acute - Fish:	No applicable toxicity data						
	Acute EC50 37.563 Mg/l Fresh						
	water	Daphnia					
Remarks - Acute - Aquatic	Acute						
invertebrates.:							
Remarks - Acute - Aquatic	No applicable toxicity data						
plants:							
Remarks - Chronic - Fish:	No applicable toxicity data						
Remarks - Chronic -	No applicable toxicity data						
Aquatic invertebrates.:							
Styrene							
	Acute LC50 4.02 Mg/l Fresh water	Fish - Fish	96 h				
Remarks - Acute - Fish:	Acute						
	Acute EC50 0.0047 Mg/l Fresh	Aquatic invertebrates.	48 h				
	water Daphnia						
Remarks - Acute - Aquatic	Acute						
invertebrates.:							
	Acute LC50 52 Mg/l Marine water Aquatic invertebrates. 48 h						
		Crustaceans					
Remarks - Acute - Aquatic	Acute						

Mixture.Not fully tested.

No known significant effects or critical hazards.

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XSA SILVER ANODIZED / 2100 LG

Version Number 1.0 Revision Date 07/30/2018 Page 12 of 17 Print Date 07/31/2018

invertebrates.:						
	Acute EC50 1.4 Mg/l Fresh water	Aquatic plants - Algae	72 h			
Remarks - Acute - Aquatic	Acute					
plants:		Γ	1			
	Acute EC50 0.72 Mg/l Fresh water	Aquatic plants - Algae	96 h			
Remarks - Acute - Aquatic	Acute					
plants:						
	Acute NOEC 0.063 Mg/l Fresh	Aquatic plants - Algae	96 h			
	water					
Remarks - Acute - Aquatic	Chronic					
plants:	No enalizable desizidar dada					
Remarks - Chronic - Fish:	No applicable toxicity data					
Remarks - Chronic -	No applicable toxicity data					
Aquatic invertebrates.: 2-(2-Hydroxy-5-tert-octylphen	vi)bonzotriozolo					
Remarks - Acute - Fish:	No applicable toxicity data					
Remarks - Acute - Aquatic	No applicable toxicity data					
invertebrates.:	No applicable toxicity data					
Remarks - Acute - Aquatic	No applicable toxicity data					
plants:	no applicable toxicity data					
Remarks - Chronic - Fish:	No applicable toxicity data					
Remarks - Chronic -	No applicable toxicity data					
Aquatic invertebrates.:						
2-Propenenitrile, polymer with	Ethenylbenzene					
Remarks - Acute - Fish:	No applicable toxicity data					
Remarks - Acute - Aquatic	No applicable toxicity data					
invertebrates.:						
Remarks - Acute - Aquatic	No applicable toxicity data					
plants:						
Remarks - Chronic - Fish:	No applicable toxicity data					
Remarks - Chronic -	No applicable toxicity data					
Aquatic invertebrates.:						
XSA SILVER ANODIZED / 2						
Remarks - Acute - Aquatic	Chemicals are not readily available as they are bound within the polymer matrix.					
invertebrates.:						
Conclusion/Summary	: Chemicals are not readily available as they are bound within the polymer matrix.					
	porymer maurx.					
Persistence and degradability	v					
	E					
Conclusion/Summary		y available as they are bou	nd within the			
	polymer matrix.					
~	a i i i					
Conclusion/Summary	: Chemicals are not readil	y available as they are bound	nd within the			
	12/17					

XSA SILVER ANODIZED / 2100 LG

Version Number 1.0 Revision Date 07/30/2018 Page 13 of 17 Print Date 07/31/2018

polymer matrix.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential	
Styrene	0.35	13.49	low	

Mobility in soil

Soil/water partition coefficient	:	Not available.
(KOC)		
Other adverse effects	:	No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	:	Not regulated for transportation.
International Air ICAO/IATA	:	Not classified as dangerous goods under transport regulations.

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XSA SILVER ANODIZED / 2100 LG

Version Number 1.0 Revision Date 07/30/2018 Page 14 of 17 Print Date 07/31/2018

International Water IMO/IMDG : Not classified as dangerous goods under transport regulations.

Section 15. Regulatory information

U.S. Federal regulations	:	 United States - TSCA 12(b) - Chemical export notification: None of the components are listed. United States - TSCA 4(a) - Final Test Rules: Not listed United States - TSCA 4(a) - ITC Priority list: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 5(a) 2 - Final significant new use rules: Not listed United States - TSCA 5(a) 2 - Proposed significant new use rules: Not listed United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 6 - Final risk management: Not listed United States - TSCA 6 - Proposed risk management: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Preliminary assessment report (PAIR): Not listed United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 311 - Hazardous substances: Listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - Department of commerce - Precursor chemical: Not listed
Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs) Clean Air Act Section 602 Class I	:	Listed Not listed
Substances Clean Air Act Section 602 Class II	:	Not listed

14/17



XSA SILVER ANODIZED / 2100 LG

Version Number 1.0 Revision Date 07/30/2018 Page 15 of 17 Print Date 07/31/2018

Substances:Not listedDEA List I Chemicals (Precursor:Not listedDEA List II Chemicals (Essential
Chemicals):Not listed

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Classification

Not applicable.

:

Composition/information on ingredients

Name	%	Classification
Carbon black	0 - 0.3	СН
Styrene	0 - 0.3	F, AH, CH
2-(2-Hydroxy-5-tert- octylphenyl)benzotriazole	10 - 25	АН
2-Propenenitrile, polymer with Ethenylbenzene	50 - 75	АН

SARA 313

	Product name	CAS number	%
Form R - Reporting	Aluminum	7429-90-5	5 - 10
requirements			
	Styrene	100-42-5	0 - 0.3
Supplier notification	Styrene	100-42-5	0 - 0.3
	Aluminum	7429-90-5	5 - 10

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations		
Massachusetts	:	None of the components are listed.
New York	:	The following components are listed:
		Styrene
New Jersey	:	The following components are listed:
		15/17



XSA SILVER ANODIZED / 2100 LG

Version Number 1.0 Revision Date 07/30/2018 Page 16 of 17 Print Date 07/31/2018

Pennsylvania	:	2-Propenenitrile, polymer with Ethenylbenzene Aluminum Styrene Carbon black The following components are listed: Carbon black Styrene Aluminum
<u>California Prop. 65</u> WARNING: This product contains a c	hemi	cal known to the State of California to cause cancer.
United States inventory (TSCA 8b)	:	All components are listed or exempted.
Canada inventory	:	All components are listed or exempted.
International regulations		
Inventory list		
Australia	:	Not determined.
Canada	:	All components are listed or exempted.
China	:	Not determined.
Europe inventory	:	Not determined.
Japan	:	Not determined.
New Zealand	:	Not determined.
Philippines Device and the second	:	Not determined.
Republic of Korea	:	Not determined.
Taiwan	:	Not determined.
Turkey United States	:	Not determined.
United States	:	All components are listed or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4

XSA SILVER ANODIZED / 2100 LG

Version Number 1.0 Revision Date 07/30/2018

representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

Histor		
Date of printing	:	07/31/2018
Date of issue/Date of revision	:	07/30/2018
Date of previous issue	:	00/00/0000
Version	:	1.0
Key to abbreviations	:	ATE = Acute Toxicity Estimate
		BCF = Bioconcentration Factor
		GHS = Globally Harmonized System of Classification and Labelling of
		Chemicals
		IATA = International Air Transport Association
		IBC = Intermediate Bulk Container
		IMDG = International Maritime Dangerous Goods
		LogPow = logarithm of the octanol/water partition coefficient
		MARPOL = International Convention for the Prevention of Pollution From
		Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine
		pollution)
		UN = United Nations
References	:	Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.